



Leather, perfected.

Pamplona

SOLES, BELTS, SADDLERY

SUELAS, CINTURONES, TALABARTERÍA



Bovine
Leather



Thickness
3.2 – 3.6 mm



Average Size
20–23 sqft.



Vegetable
Tanned



Trimmed
Double
Shoulder



USA origin

The Pamplona line embodies refined craftsmanship and enduring character. Made from polished, vegetable-tanned leather, this collection delivers a distinctive, notable shine and a balanced firmness that enhances both structure and style attention.

La línea Pamplona encarna una artesanía refinada y un carácter perdurable. Elaborada en piel pulida de curtido vegetal, esta colección ofrece un brillo distintivo y notable, así como una firmeza equilibrada que realza tanto la estructura como el estilo.

Characteristic
Característica

Specification
Especificación

Sample Size
Tamaño de muestra

Inspection Method
Método de Inspección

CRUST INSPECTION OUTPUT APT TO VEG / INSEPCCIÓN CRUST SALIDA APT A VEG

Selection Selección	B	100%	Visual, see ESACV002 Visual, ver ESACV002
Caliber Calibre	3.9 +/- 0.1 mm	100%	Check thickness according to leather section, see INCCA027 (Flat gauge) and record average range Revisar calibre según parte del cuero, ver documento INCCA027 (Calibrador PLANO y registrar rango promedio)

CRUST INSPECTION INPUT TO ACS / CRUST INSEPCCIÓN DE ENTRADA A ACS

Caliber Calibre	3.5 +/- 0.1 mm	100%	Check thickness according to leather section, see INCCA027 (Flat gauge) and record average range Revisar calibre según parte del cuero, ver documento INCCA027 (Calibrador PLANO y registrar rango promedio)
Grain Break Ruptura de Flor	Avoid grain break Evitar ruptura de flor	10% random 10% aleatorio	Perform manual grain break test Hacer prueba de ruptura de flor manual
Moisture Content Humedad	8 - 15 %	10% random 10% aleatorio	Check moisture content in the center area of the hide (visual hygrometer) and record the average range Revisar humedad en la parte central del cuero (hidrómetro visual) y registrar el rango promedio.
Buffing Pulido	Buffed on grain and flesh side Pulido por flor y carne	100%	Visual, uniform Visual, uniforme

FINISHED LEATHER INSPECTION / INSEPCCIÓN DEL ACABADO

Apparence (gloss, color, embossing) Apariencia (brillo, color, grabado)	Uniform Uniforme	100%	As per approved master Ver máster
Caliber Calibre	3.4 +/- 0.2 mm	10% random 10% aleatorio	Check thickness according to leather section, see INCCA027 (Round gauge) and record average range Revisar calibre según parte del cuero, ver documento INCCA027 (Calibrador redondo y registrar rango promedio)
Break (crack effect) Quiebre	Max. 3 (break scale) 3 max en quiebre	10% random 10% aleatorio	See (ESCAC009) SATRA Std. 174 scale Ver (ESCAC009) Escala SATRA Std. 174
Pressing Test Prensado	N/A	1	Cut three specimens from different hides. Place grain side to grain side and flesh side to flesh side. Apply 1 ton of pressure (maximum roller) for 20 minutes. Remove, separate, and verify that no finish delamination occurs. Revisar calibre según parte del cuero, ver documento INCCA027 (Calibrador redondo y registrar rango promedio)

FINISHED LEATHER, LABORATORY TESTING / INSEPCCIÓN ACABADO LABORATORIO

Grain Break Ruptura de Flor	Minimum 20 Mínimo 20	1 specimen, 3 x 12 cm 1 probeta, 3x12 cm	Perform grain break test according to leather testing manual (Clave P-050). Use apparatus for grain cracking test Hacer prueba de ruptura de flor en base al manual de técnicas de análisis (Clave P-050). Utilizar aparato para ruptura de flor .
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Our ISO 9001 certification ensures every stage of production follows strict, standardized processes—delivering consistent quality, reliable performance, and confidence you can trust in every batch.



We operate with 100% solar energy and prioritize the environment by treating all water used while continuously refining our processes to reduce consumption responsible waste management focused on circularity.